

Thursday, 21/08/2008 9:48:28 AM  
Melanie Fauteux

## **Process Sheet**

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: FRONT RAIL, LH	
Job Number	: 41541				
Estimate Number	: 13492				
P.O. Number	:		Part Number	: D37661	
This Issue	: 21/08/2008	S.O. No.	Drawing Number	: D3766 REV B	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: / /	Type	Drawing Revision	: B	
Previous Run	: 41217		Material	:	
Written By	:		Due Date	: 21/08/2008	Qty:
Checked & Approved By	: MF 08-08-21				Um: Each
Comment	: Est Rev:A 08-07-21 revB as per dwg DD verified by:EC				

## **Additional Product**

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T1000W188	6061T6 RD TUBE 1.00 X .188W 
	Comment: Qty.: 2.9323 f(s)/Unit Total : 2.9323 f(s) 6061T6 RD TUBE 1.00 X .188W batch: <u>M104779</u>	 SAD 08/08/21 (2)
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 
	Comment: SMALL & MEDIUM FAB RESOURCE 1	
	1-cut tube to lenght as per dwg D3766	SAD 08/08/21 (2)
	2-drill holes thru to finish size as per dwg D3766	use DT 9413
	3- deburr	
3.0	QC5	INSPECT WORK TO CURRENT STEP 
	Comment: INSPECT WORK TO CURRENT STEP	 SAD 12/08 (2)
4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1 
	Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1	 JL 08-12-09 X2
5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION 
	Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION	 M 08/12/09 QX

Date: Thursday, 21/08/2008 9:48:28 AM  
User: Melanie Fauteux

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FRONT RAIL, LH

Job Number: 41541

Part Number: D37661

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: STA61A

SS 08/12/11 (YR)

7.0 QC21

FINAL INSPECTION/W/O RELEASE



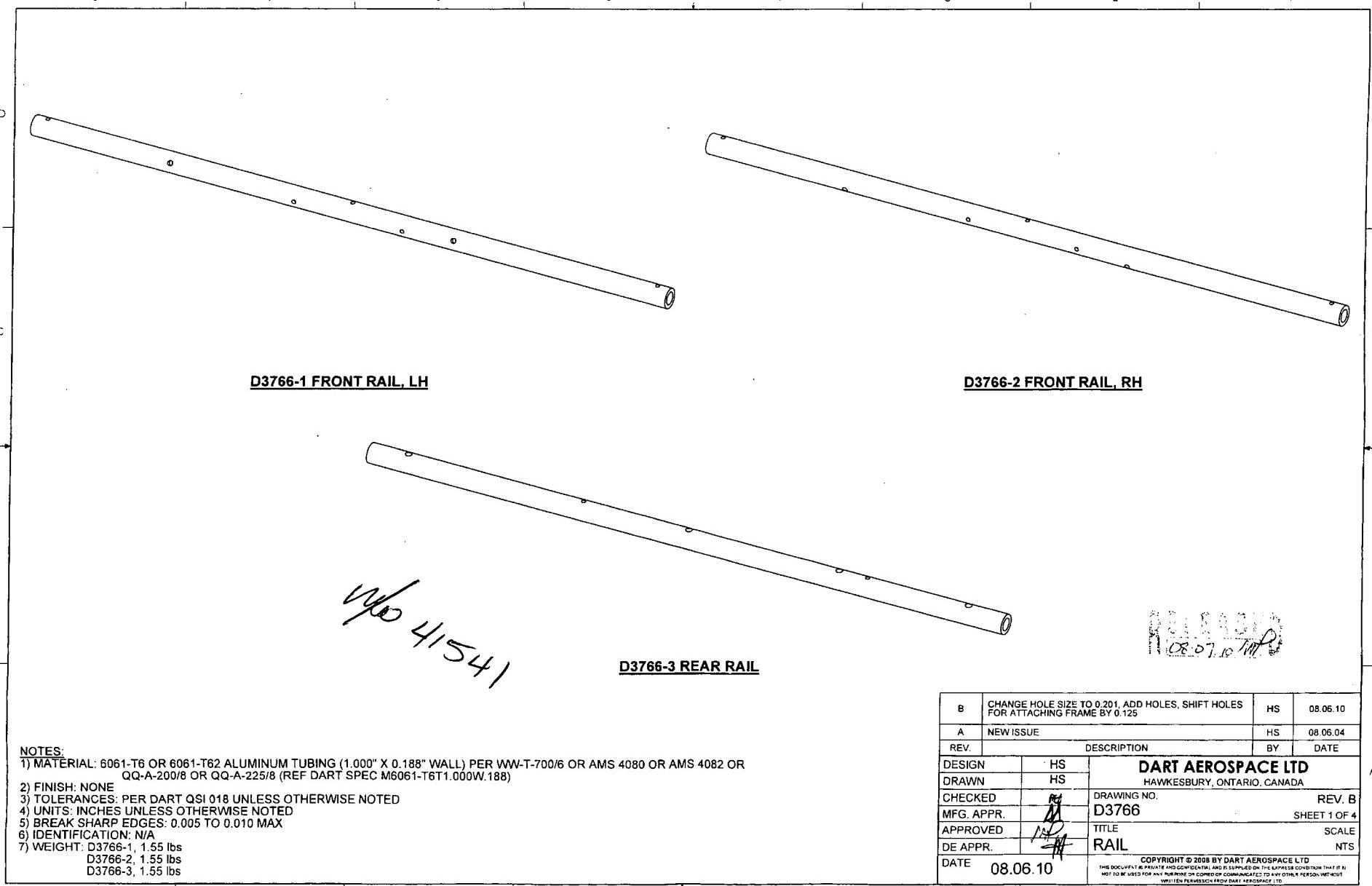
Comment: FINAL INSPECTION/W/O RELEASE

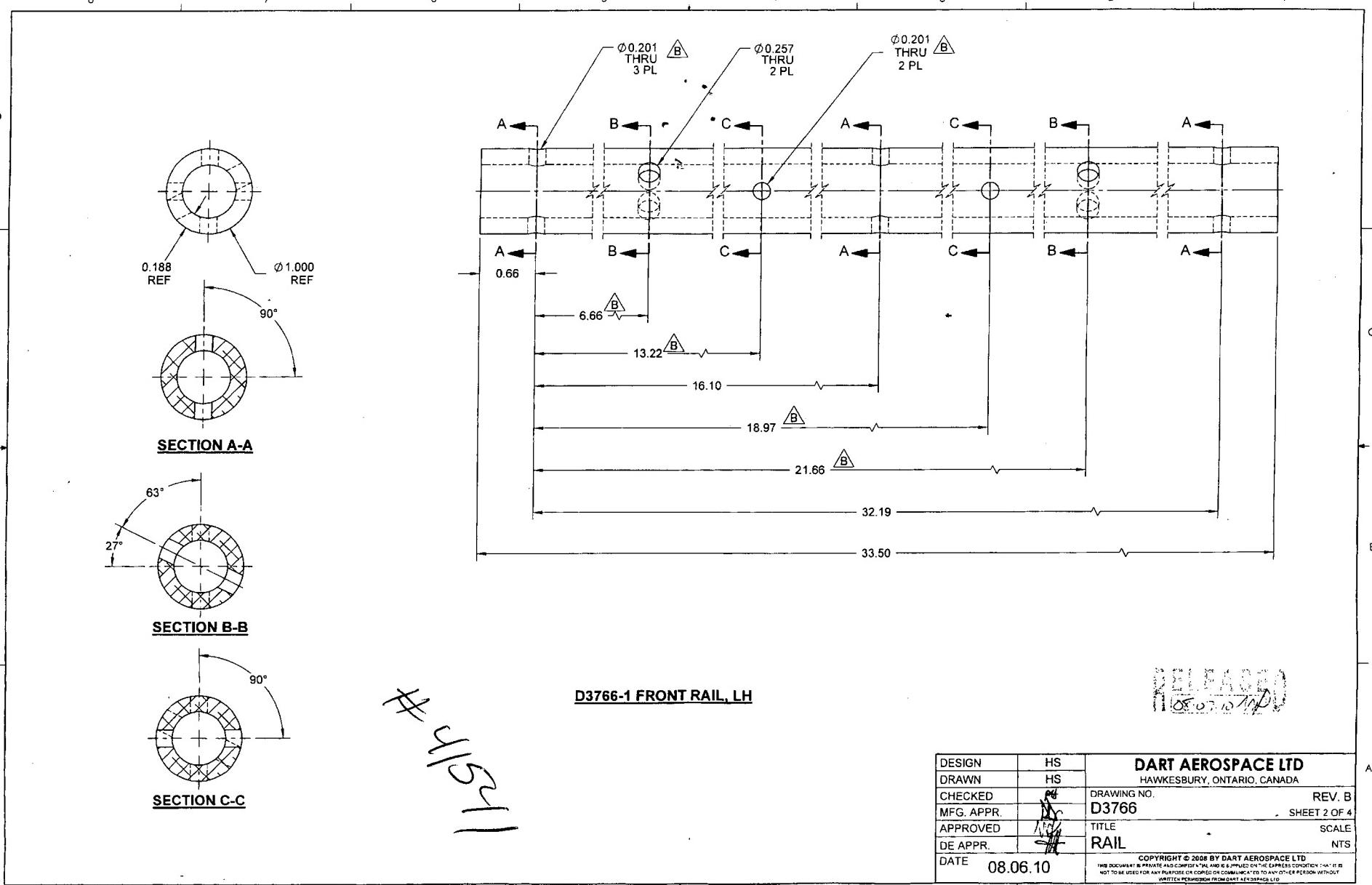
08/12/11 AF

Job Completion



MF 08-12-11





DESIGN	HS	DART AEROSPACE LTD
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA
CHECKED	AS	DRAWING NO. REV. B
MFG. APPR.	AS	D3766 SHEET 2 OF 4
APPROVED	AS	TITLE SCALE
DE APPR.	AS	RAIL NTS
DATE	08.06.10	

COPYRIGHT © 2008 BY DART AEROSPACE LTD  
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS EXEMPTED ON THE EXPRESS CONDITION THAT IT IS  
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT  
WRITTEN PERMISSION FROM DART AEROSPACE LTD

